

CE



Tyre changer

DWB-10-E

Euro line

OPERATING MANUAL



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# 1 GENERAL

Tyre changer / removal machine DWB-10-E is designed for fitting / removal of tube and tubeless tyres on wheels of cars and vans. It may also be used for light - alloy wheels as its working parts do not distort the delicate structure of such wheels.

**DWB-10-E is capable of performing the following functions:**

*Basic version:*

- separation of tyre from wheel rim
- tyre removal and fitting
- inflation by means of an air - gun with pressure gauge

**Extended version - additionally:**

- surge inflation of tubeless tyres

## TECHNICAL DATA:

- tyre diameter range	to 23 inches
- max tyre width	12 inches
- wheel clamping on machine	pneumatic
- column deflection	pneumatic
- supply air working	from 0,8 to 1,0 MPa
- power supply	3 x 380V / 50Hz (+10%, -15%)
- power input	0,8 kVA
- motor rating	0,75 kW
- separator pressure on tyre	1,5 tonnes (at 1 MPa)
- required floor space	800 x 900 mm
- machine height	1450 mm
- machine weight	ok. 300 kg

## 2. INSTALLATION

1. Set up machine on a hard, flat base
2. Connect supply cable to 3x380V/50Hz socket.

### **NOTE:**

The machine is provided with a four - core supply cable. Green - yellow wire, connected to machine housing is a protective wire. Other three wires are phase wires.

**NOTE:**

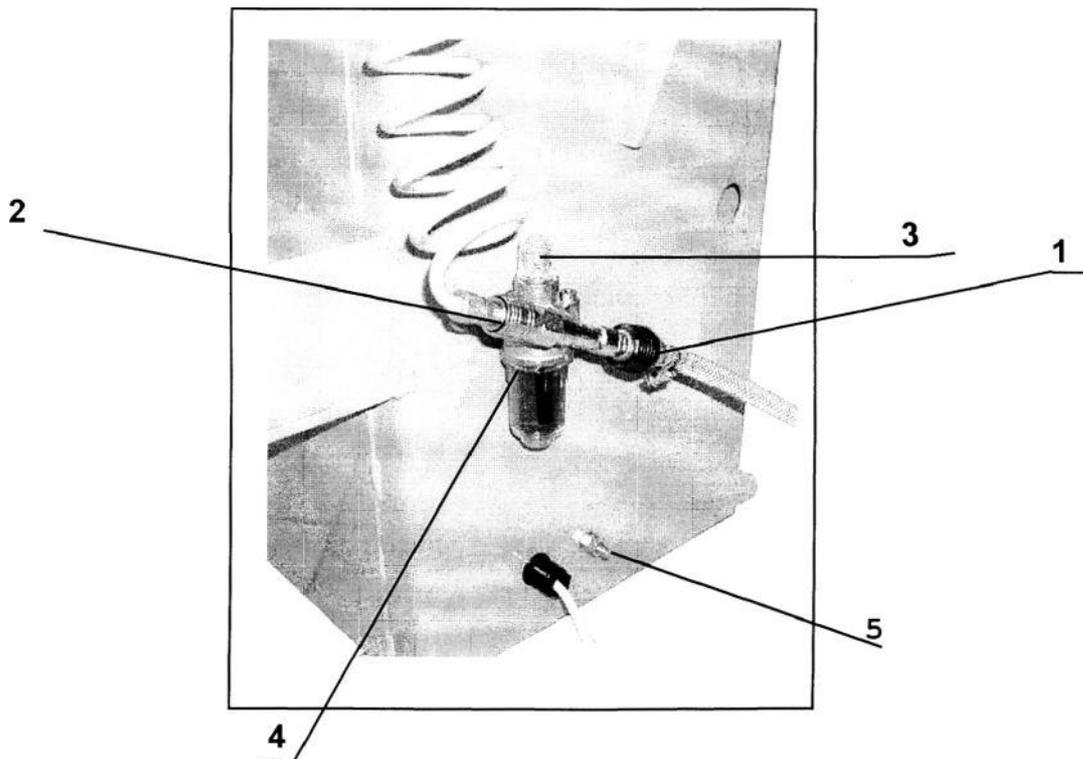
The plug is not included in machine equipment. The user should procure a plug, suitable to the mains socket, installed in his workshop.

After connecting to the power supply, check the sense of rotation of the motor: after depressing table rotation pedal (item 19 fig 4) the worktable should rotate clockwise. If the table rotates anticlockwise interchange two phase wires in the plug.

3. Connect compressed air hose to supply coupling (item 1 fig 1). Use pneumatic hose min. 1 MPa working pressure, 8 mm inside diameter. Check whether oiler 5 is filled with oil.

**NOTE:**

Top - up compressed air lubricator with oil periodically (item 5 fig 1 ). In lubricator lid two screws can be seen; the smaller one is used for adjusting lubrication rate the larger one closes oil filler, through which oil may be injected with a syringe. The transparent reservoir may also be c a r e f u l l y unscrewed from the lubricator body and filled directly with oil. Use mineral oils, free of water and acids, 2 to 4 Angler viscosity (at 50 degrees cent.). HL 32 hydraulic oil is recommended. Air filter - water separator is maintenance - free - it is self - cleaning.

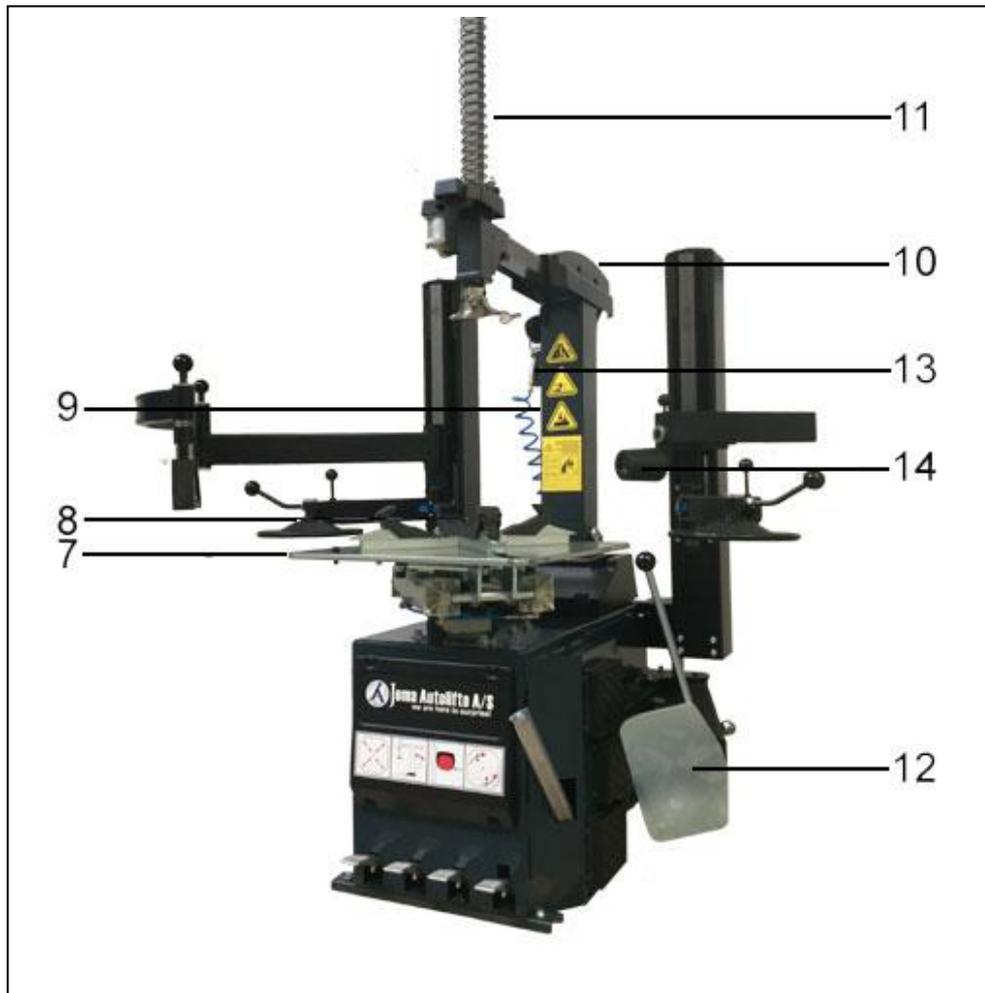


**Fig. 1. Connections**

- 1- supply coupling, 2- inflating coupling, 3- extra air outlet (to be used by the customer),
- 4- compressed air lubricator, 5- extra electric protective terminal

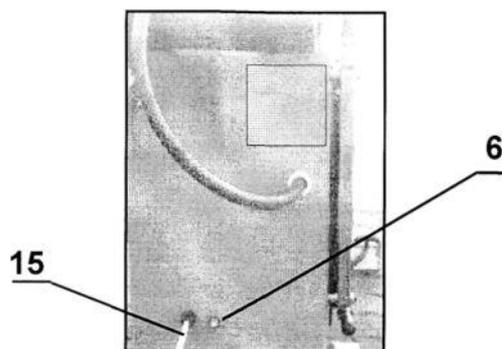
### 3. DESCRIPTION

Tyre changer DWB-10-E is provided with an electro pneumatic drive. Separation of tyre from wheel rim, column deflection, clamping the wheel on the worktable, locking the slide and arm with foot in working position is performed by means of pneumatic actuators. The worktable is rotated by means of an electric motor. Major machine units are shown in figs. 2, 3,4, and 5.



**Fig 2 Major machine units**

7-worktable, 8-table jaws, 9-column, 10-slide, 11-arm,  
12-tyre separator, 13-tyre inflation gun, 14-



**Fig. 3 View of the back wall**

6- Extra protective terminal,  
15- supply table



16

17

18

19

**Fig 4 Control pedals**

### **Wheel clamping pedals (item.16)**

Controls onward and inward movement of jaws of the worktable. It has three working positions:

1 - top position - jaws closed (shifted towards table centre )

2- mid position - shifting jaws outwards, to any distance.

How to operate pedal in mid position:

- press pedal gently until a click is heard
- remove your foot to lock pedal in mid position

Subsequent precision of pedal will stop jaw movements. Press pedal gently to avoid its shifting to bottom position.

3- bottom position - full outward travel of jaws. Subsequent precision of pedal shifts it into top position.

### **Column deflection pedal (item.17)**

Have three working positions:

1 - top position - column in working position (vertical)

2- mid position - backward deflection of column to any distance.

how to operate the pedal in mid position:

- press pedal gently until click is heard
- remove your foot to lock pedal in mid position
- subsequent precision of pedal will result in deflection of column and release of the pedal will stop the movement. Press pedal gently to avoid its shifting to bottom position.

3- bottom position - max backward deflection of column. Subsequent depression of pedal shifts it to top position 9 moves column to the vertical).

## **Tyre separator pedal (item.18)**

Have two working positions:

- 1- top position (initial position ) - separator disengaged
- 2- depressing the pedal engages the separators, release of pedal disengages separator.

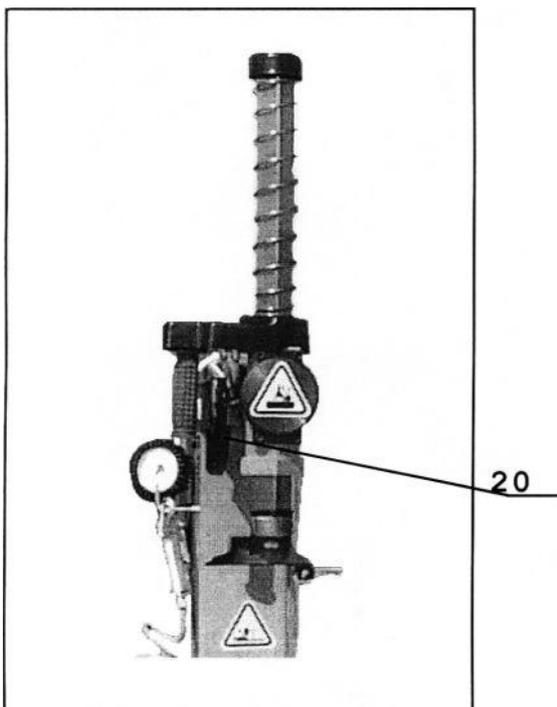
## **Worktable rotation pedal (item.19)**

Has three working position:

- 1- mid position ( initial ) - table drive disengaged
- 2- pressing the pedal engages clockwise rotation of table (operating rotation), release of pedal disengages rotation.
- 3- lifting the pedal with your foot from mid position engages anticlockwise rotation of table 9 emergency rotation) release of pedal disengages rotation

## **Slide locking knob (item.20)**

Turning the knob from its initial position to the left locks the slide and arm with foot in operating position. Turning the knob to the left unlocks the slide and throws the arm with foot upwards.



20- arm and slide locking knob

**Fig. 5. View of working head**

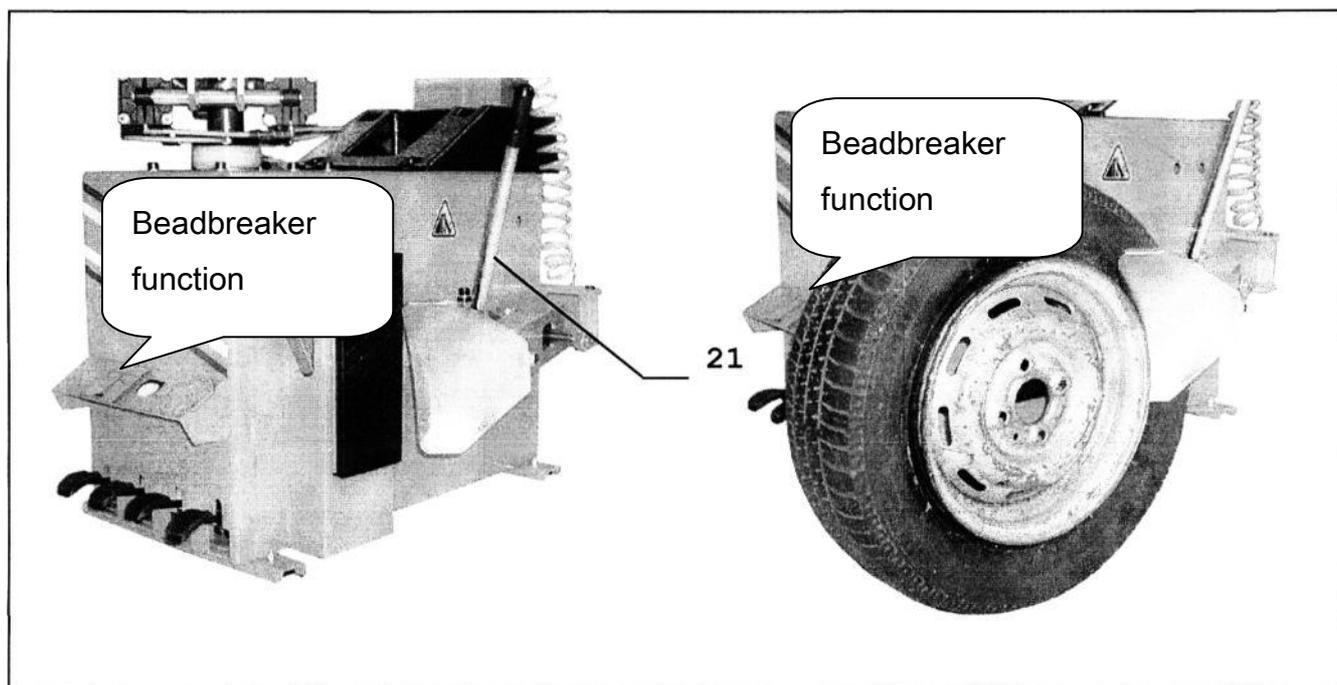
## 4. DEMOUNTING TYRE

Switch machine and air supply on.

Pull tyre separator lever 21 back, insert wheel between separator arm and rubber cushion on machine wall and move the arm to touch the tyre, close to wheel rim edge.

### **BE CAREFUL NOT TO REST THE ARM AGAINST WHEEL RIM**

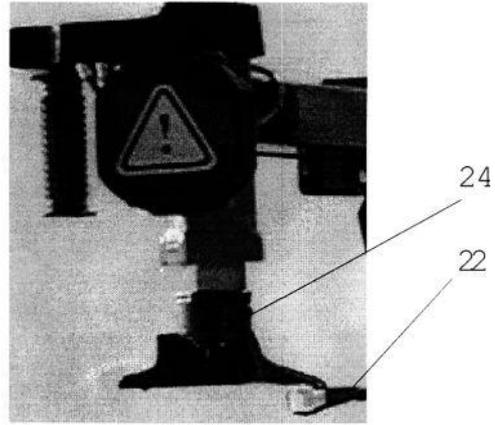
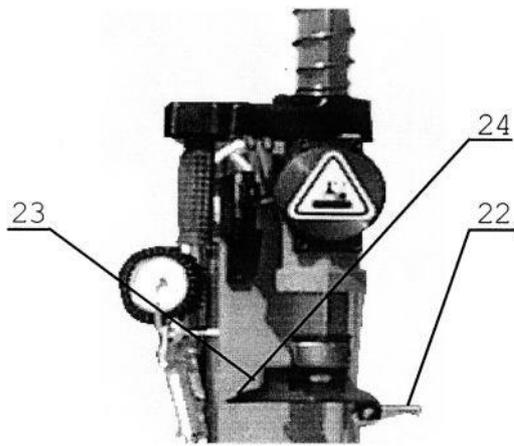
Holding separator arm in appropriate position, depress tyre separator pedal 18 and hold it until the tyre is separated from wheel edge. If necessary, repeat the operation at several points of wheel circumference. Then reverse wheel and separate in the same way tyre from wheel rim on the other side of the wheel.



**Fig 6. Separating the tyre**

21 - tyre separator lever

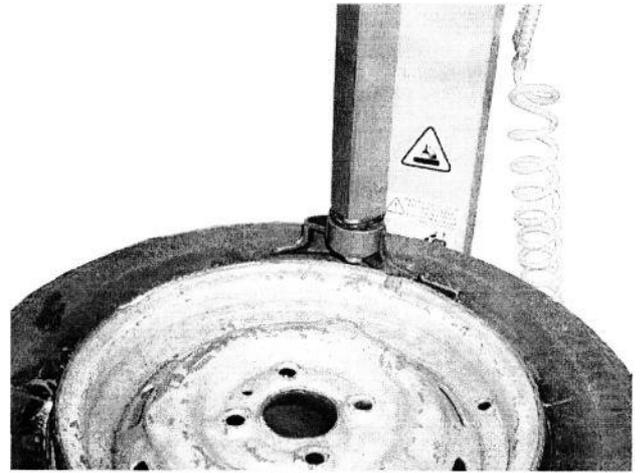
By means pedal 17, deflect column backwards. With pedal 16 open table jaws (pedal in mid and bottom positions). Set - up wheel on work table so that the tyre rests against jaws and shift pedal 16 to top position. Check if jaw hitches gripped wheel rim edge securely. Shift pedal 17 to top position -the column will revert to the vertical working position). Grip, with your left hand, the top of lever 11 and with your right hand, the slide locking knob 20. Sliding the slide out, to an appropriate distance and pressing the arm top, make the foot rest on the wheel rim edge, as in fig 9. Then turn knob 20 to the right arm and slide will be loaded and the foot will automatically adopt the working position, taking into account the necessary clearance between the foot and the wheel rim. Press tyre edge, opposite to the foot into wheel rim recess. Rest tyre lever against the support of foot 22 and pull tyre edge on bulb 23 - as in figs 10 and 11.



**Fig. 7. Foot parts: 22-support, 23-bulb, 24-shoe**



**Fig. 8 Setting working head**



**Fig. 9. Foot in operating position**



**Fig. 10 pulling tyre edge onto shoe**



**Fig. 11 Removing tyre**

Bottom tyre edge is removed from the wheel rim without changing wheel clamping or foot position. Remove only the tube, push tyre edge opposite the foot into wheel rim recess from underneath and repeat tyre removal operation, as described above.  
Unlock arm and slide with knob 20.  
Deflect column backwards with pedal 17.  
Open worktable jaws with pedal 16 and remove wheel rim from machine.

## **5. MOUNTING TYRE**

Deflect column backwards with pedal 17. With pedal 16 open table jaws (pedaling mid or bottom position). Set - up wheel on worktable and shift pedal 16 to top position. Check whether jaw hitches gripped wheel rim edge securely. Shift pedal 17 to top position - the column will return to vertical (operating position).

Grip with your left hand the top of lever 11 and with your right hand - the slide locking knob 20. By moving slide outwards to an appropriate distance and pressing the top of the arm, bring the foot to rest against wheel rim edge, as shown in fig 9. Then turn knob 20 to the right - the arm and slide will lock and the foot will automatically adopt operating position, taking into account the necessary clearance between foot and wheel rim.

Place tyre on wheel rim.

Push bottom tyre edge, opposite the foot into wheel rim recess. Put opposite tyre edge on foot slide 24 and push under roller 23 - as shown in fig. 12.



**Fig.12. Mounting Tyre**

Depressing pedal 19, rotate worktable clockwise until bottom tyre edge is placed on the wheel rim. Should problems occur during fitting the tyre, e.g. jamming, release pedal and then lift it with your foot.

### **Install tube.**

Push top tyre edge opposite the foot into wheel rim recess and install top tyre edge on wheel rim, proceeding in the same way as for the bottom edge.

Inflate tyre means of air gun with pressure gauge or by means of automatic inflator (description how to operate the inflator will be found in the latter part of these instructions).

Unload arm and slide with knob 20.

Deflect column backwards with pedal 17

Open worktable jaws with pedal 16 and remove wheel from machine.

## **6. OPERATING CONSIDERATIONS**

The worktable is driven by an electric motor through a worm gear, lubricated with Shell OMALAA oil 680. After 4000 h operation (excluding breaks), clean the gear and change oil.

## **8. WARRANTY**

Jema Autolifte provide 1 year warranty - All repairs and adjustments are to be made by the Jema Autolifte Machine repairs during warranty period by users own means will result in cancellation of warranty.

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WHEEL BALANCING MACHINES TYRE CHANGERS

EQUIPMENTS FOR TYRESHOPS

\*\*\*\*\*

Statistic number : 001111111

Tax number : 111 - 111 - 11 - 11

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## CE Conformity Declaration

in accordance with directives : 98/37/CE and 89/336/CEE

We : **XXX-xxxx Co. Ltd.**  
**XX. XXXXXXX 11**  
**01-932 Warsaw**  
**Poland**

declare, under our exclusive responsibility, that the product

### Tyre changer type DWB-10-E

version standard

to which this declaration refers, is in conformity with the following provisions of law:

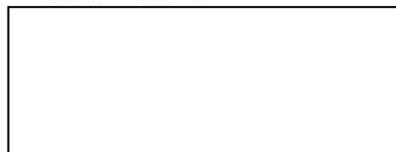
- directive 98/37/CE ( the safety of machinery );
- directive 89/336/CEE and following modifications ( the electromagnetic compatibility).

For verification of conformity with the provisions of law were consulted the harmonized standards or other norms documents:

- PN - EN 292 -1 / 2000	Basic concepts, general principles for design - Part 1;
- PN - EN 292 - 2 / 2000	Basic concepts, general principles for design - Part 2;
-PN-EN 50081 -1 /1996	Generic emission standard, residential, commercial and light industry;
-PN - EN 50081 - 2/1996	Generic emission standard, industrial environment;
-PN-EN 50082 -1 /1999	Generic immunity standard, residential, commercial and light industry;
-PN-EN 50082 -2/1997	Generic immunity standard, industrial environment;
-PN-EN 294/1994	Safety distances to prevent danger zones being reached by the upper limbs;
-PN-EN 349/1999	Minimum gaps to avoid crushing of parts of the human body;
-PN-EN 61293/2000	Marking electrical equipments with ratings to electrical supply - Safety requirements.
- 62 / 2002	Electrical accessories;
-PN-EN 983/1999	Safety of machinery - Safety requirements for fluid power systems and their components - Pneumatics

This declaration is valid for all products which are produced in accordance with the technical documentation which part of this declaration.

Warsaw, 01.05.2004



Wiesław Roguski  
Chairman of Board

Signature

# Jema Autolifte

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WHEEL BALANCING MACHINES TYRE CHANGERS

EQUIPMENTS FOR TYRESHOPS

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